Crack is a user-friendly GUI for the open source G-Code interpreter Grbl. It takes the typical trial and error process of writing G-Code by hand, automatically generating proper alignment points for tool paths, creating Macros with ease, and eliminating hours of time wasted on manual labor. Crack can output G-Code to a variety of 3D printers. It works with Repetier, Ultimaker, MakerBot, and many others. It can also output G-Code for a large variety of CNC machines, including those from arduino, PIC, STM32 and others. In addition to the GUI program, Crack includes a fully featured command line front end for Grbl control that starts up as soon as you launch Crack. The main purpose of Crack is to ensure that the 3D printer moves in the right direction and runs at a useful pace. It does this by accounting for the width of the tool and the contour of the model. It also means on machines with x,y,z axes it will keep track of where it is in space, so you don't have to. Crack includes a tool library with all standard tools. You can add and subtract existing tools and save your changes to create your own customized tool library. Tool Touch Offsets can help you quickly get your machine in position before each tool change while ensuring that every tool is touched off in exactly the same point. Crack includes a Macro Library that contains predefined macros for commonly used operations such as drill holes, pocketing, contouring and more. Crack has a very simple Visual Feedback System that informs you when the tool is touching down on the part, when it passed it's target position, when it's in the travel position, and whether it touched off in the center of the part. It also can be set to inform you when things are starting to go wrong. Crack is currently deployed at both The New Scientist and Instructables for use with their 3D printers.

www.thesciencewriter.com www.thespacegazette.com www.the-nextweb.com/gadgets/2015/04/16/crack-interpreter-grbl-3d-printers-application-downloads-tutorials/ The Crack G code interpreter for Grbl is now available as a Windows and Mac OS X Download. It is free to use and share with others - however, this is a sample program and users must be responsible for any damage that results from the use of the program or make no claim as to any liability for such damage.

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